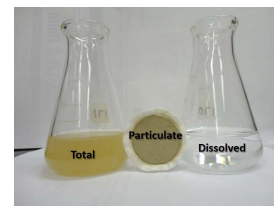


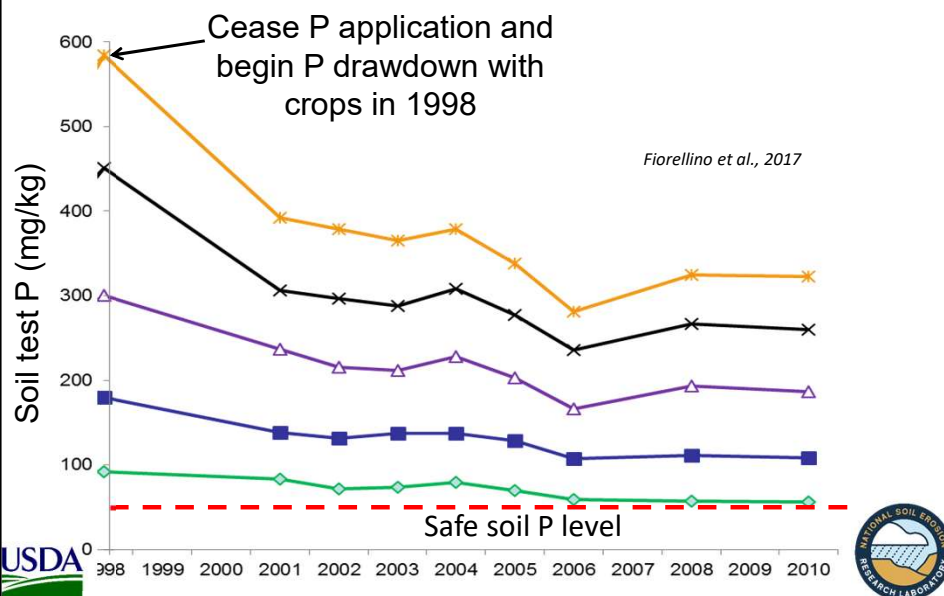


Dissolved P is a more potent eutrophication agent than particulate P

- Aquatic organisms can immediately uptake dissolved P from water
- Particulate P
 - Degree of bioavailability depends on the conditions
 - Some sediment that contains P may not release any P
 - Some may actually adsorb dissolved P



“Legacy Phosphorus”

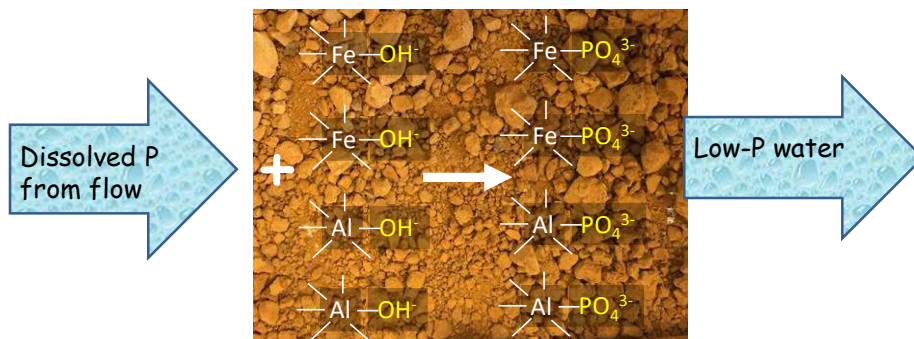


During That Long Time Period
of Drawdown, You are Still
Losing P



P Removal Structure Theory

Retained P in PSM

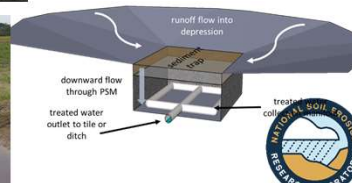
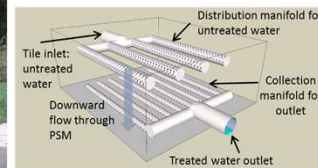


3 Necessary Components

- Effective PSM in sufficient quantity
- Sufficient flow rate and contact time
- Ability to retain and replace PSM



Many Types of Structures



Phosphorus Sorption Materials



Metal filings



Manufactured PSMs



Steel slag



Fly ash



Drinking water treatment residuals



Waste recycled gypsum



Photo Credit: K.D. Chamberlain

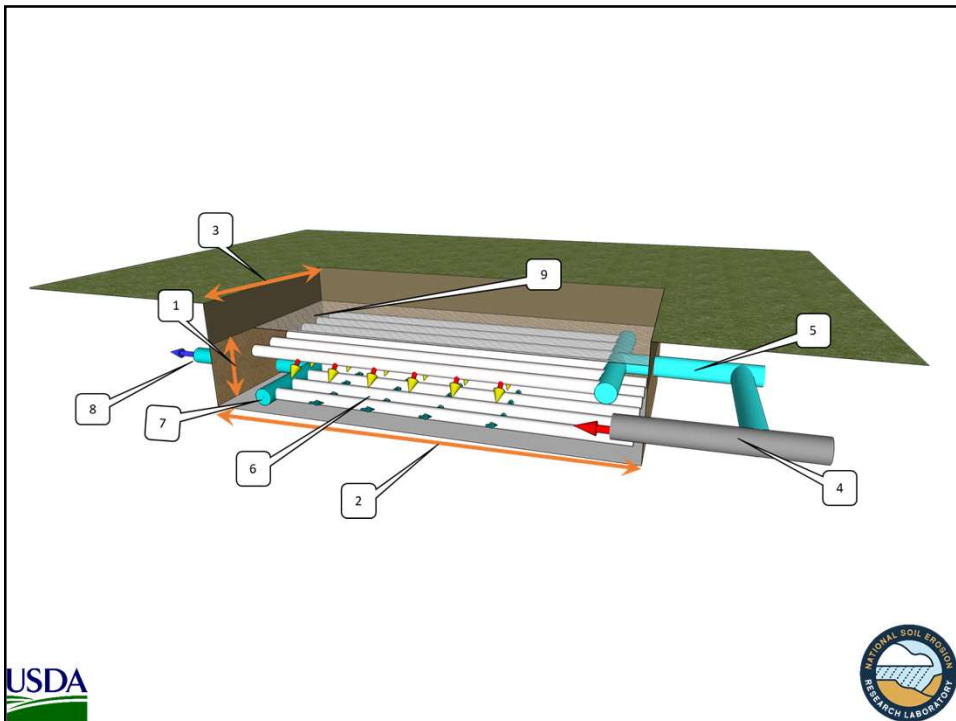
Manufactured PSMs

- Tend to be efficient
- Most are extremely expensive
- Examples
 - “Fe Osorb®”
 - (Bio-Max: ABS Materials)
 - “Imbrium”
 - “Acti-guard”: Axens Solutions

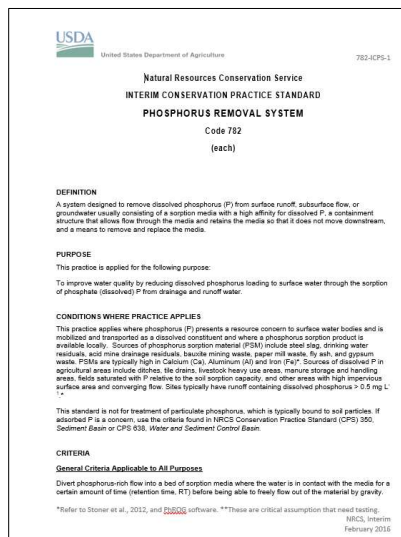


Physical Components

- Distribution system for un-treated inflow water
 - Usually perforated pipe
- PSM bed
- Drainage/collection pipes for removing treated water from structure
 - Treated water must be removed so un-treated water can enter
 - Usually perforated pipe



NRCS Standard 782



Design Software

Input

Site hydrology

1. Peak flow rate
2. Annual flow volume
3. Dissolved P level
4. Max footprint

P removal & lifetime

1. Target P removal (%)
2. Target lifetime

PSM characterization

1. P sorption
2. Safety
3. Physical properties

Design parameters

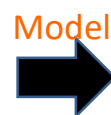
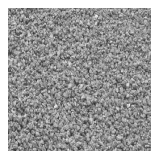
1. Area
2. Mass of PSM
3. Depth of PSM
4. Pipe reqmt




+



+






P-TRAP
PHOSPHORUS TRANSPORT
REDUCTION APP

P-TRAP Software

Google: "P-Trap phosphorus"

<https://www.ars.usda.gov/nserl/ptrap>



USDA Agricultural Research Service
U.S. DEPARTMENT OF AGRICULTURE

Site Information

Project: Design a new bed structure

Report: 10/10/2020

File Name: test

Site Name: test

Latitude: test

Longitude: test

Comments: any comments...

PSM Characteristics

Soil Density (g/cm³): 1.5

Organic Carbon Content (mg/kg): 1

Soil pH (average): 6.5

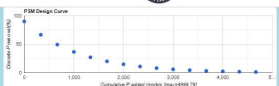
Soil Water Content (mg/kg): 1

PSM Design Curve Library (Select):

PSM Design Curve

Design Curve: 1.0000

Graph Curve



Bed Structure Design

Bed Structure Type: 1

Bed Structure Length (ft): 10

Bed Structure Width (ft): 10

Bed Structure Depth (ft): 10

Bed Structure Slope (ft/ft): 1.0

Bed Structure Material: 1

Bed Structure Color: 1

Bed Structure Thickness (ft): 1.0

Bed Structure Head (ft): 1.0

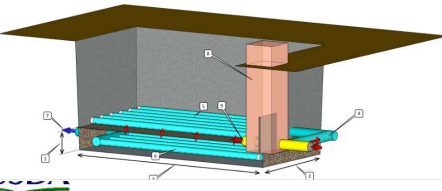
Bed Structure Tail (ft): 1.0

Bed Structure Head (ft): 1.0

Bed Structure Tail (ft): 1.0

Bed Output - Design Bed Structure

Years	Cumulative Dissolved P (lb)	Cumulative Dissolved P (lb)	PP (lb)	PP (lb)	TP (lb)	TP (lb)
1	15.18	15.18	-	-	-	-
2	15.18	15.18	-	-	-	-
3	15.18	15.18	-	-	-	-












• If site is water treatment, it will require a large mass of PSM. Use lifetime



Cartridge Filters and small modular boxes?

- Portable, easy to install
- Only works in limited situations
 - Is it worth using them?
 - Limited amount of PSM
- Poor flow rate





Filter Sock?

Limited mass, contact, and contact time

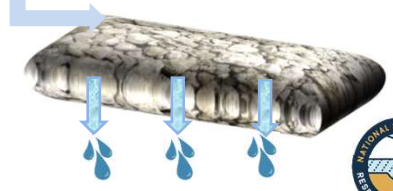
Flow over the PSM: 6% P removal



Inflow water



Flow through the PSM: 32% P removal

Inflow water



High flow rate and long RT = BIG STRUCTURE

- $Retention\ time = \frac{total\ pore\ volume\ of\ PSM\ bed}{Q}$
- Higher flow rates (Q) result in less RT
- If a high RT is required, then flow rate must be kept to a minimum
- BUT if a high RT is required AND a high flow rate is also required:
 - Then the total pore volume of PSM bed must be increased
 - i.e. increase mass of PSM



Current State

- The technology is effective but can always be improved
 - Many structures constructed and monitored throughout the world
 - Penn et al., 2017; *Water* (review paper)
- Current research is dedicated to decreasing cost and improving efficiency



How are they different from N bioreactors?

- Flow rates and water volume
 - Want to capture the high flow rates
 - Therefore, short retention time
 - Seconds to minutes, not hours
 - Delivers the most P
- Chemical, not biological
 - Therefore faster



How are they different from wetlands?

- Wetlands reduce particulate P, not dissolved P
- However, wetlands can be used in combination with a P removal structure
 - Much interest from GLC and USACE



More later....



Confined Bed Structure

Penn et al., 2014; JSWC



- 40 tons treated slag
- Handled ~ 1000 gpm flow
- \$5 K

Ditch Filter

- Allows large amount of material to be used
- Easy to build
- Use flow control to build head
- Low cost (< \$4K)
- Probably best option for ditches



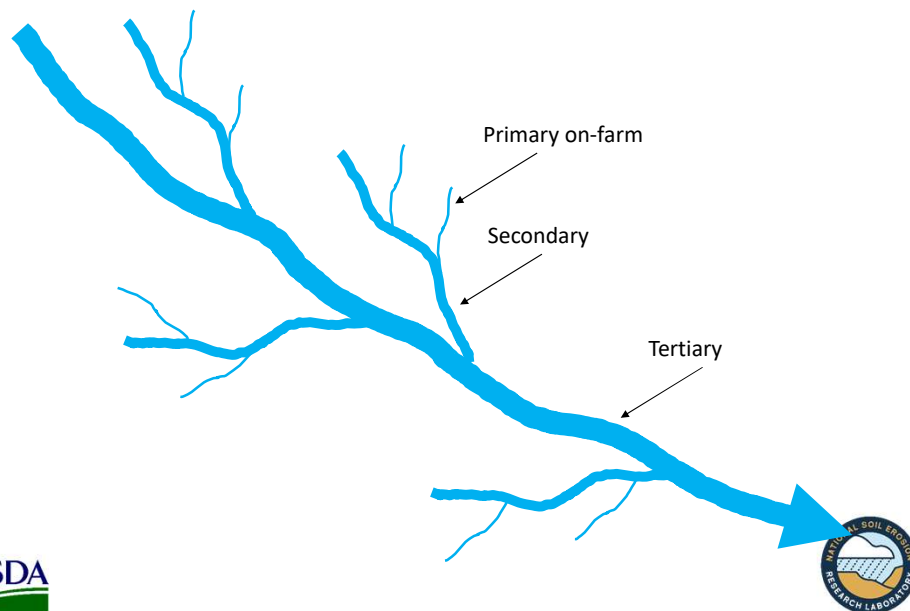
USDA

Ditch Filter

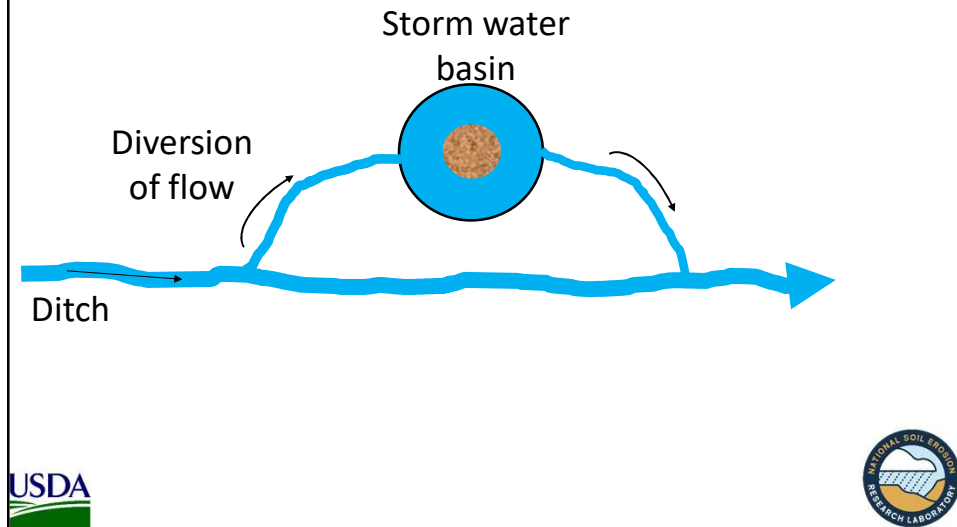
- Only recommended for primary on-farm ditches in the Mid-West
 - Problem is that downstream secondary ditches fill up with water and will likely wash-out all PSMs
- For secondary receiving ditches, consider ditch by-pass filters:



Ditch Hierarchy

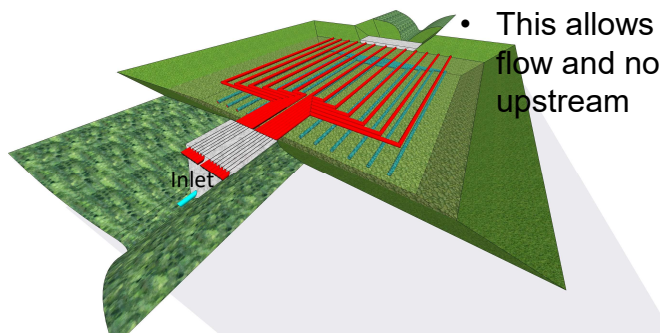


Ditch by-pass filter for non-primary ditches:



Option for non-primary ditches: “weep pipe” with dam

- Construct within ditch
- Single blue pipe at inlet keeps ditch flowing at base-flow
 - Low elevation “pass-through” with no treatment
 - Solid, not perforated
- perforated red pipes at top of dam convey storm flow into PSM bed
- This allows unit to treat storm flow and not back-up water upstream



Penn et al., 2019, *Critical Reviews in Environmental Technology*:
<https://doi.org/10.1080/10643389.2019.1642836>

Blind Inlets

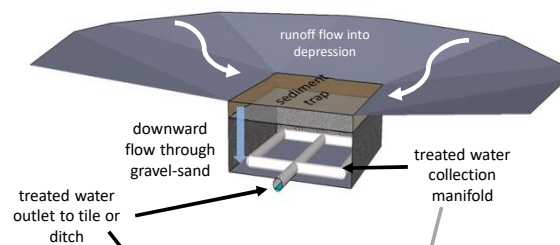
- Replacement of tile riser with gravel bed within field depressions
- Reduce particulate P via sediment filtration
 - Variable performance: ~ 40% over 12 yr
- Little to nothing for dissolved P



Gonzalez, Penn, Livingston; *Water*, 2020.

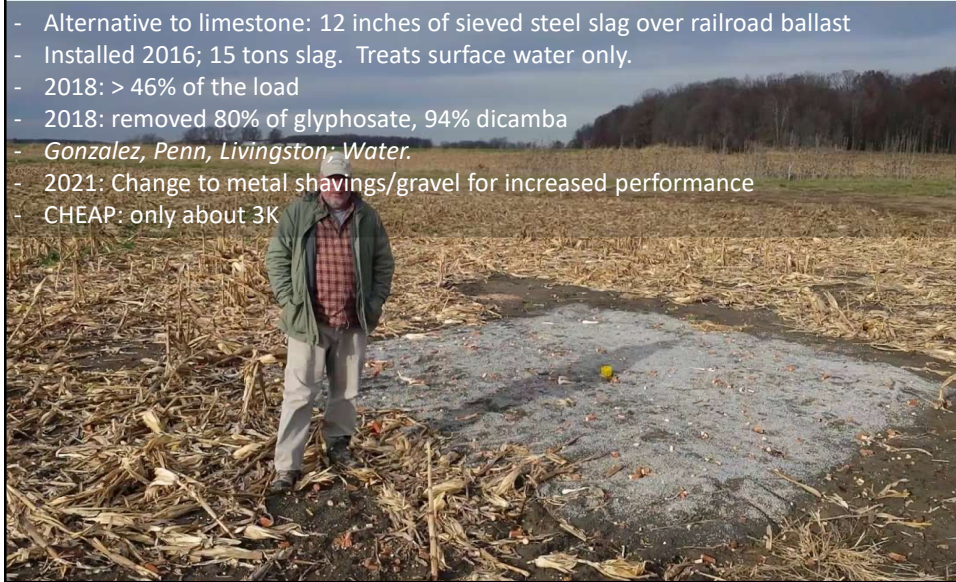


Blind Inlets



Modified blind inlet: Auburn, IN

- Alternative to limestone: 12 inches of sieved steel slag over railroad ballast
- Installed 2016; 15 tons slag. Treats surface water only.
- 2018: > 46% of the load
- 2018: removed 80% of glyphosate, 94% dicamba
- *Gonzalez, Penn, Livingston; Water.*
- 2021: Change to metal shavings/gravel for increased performance
- CHEAP: only about 3K



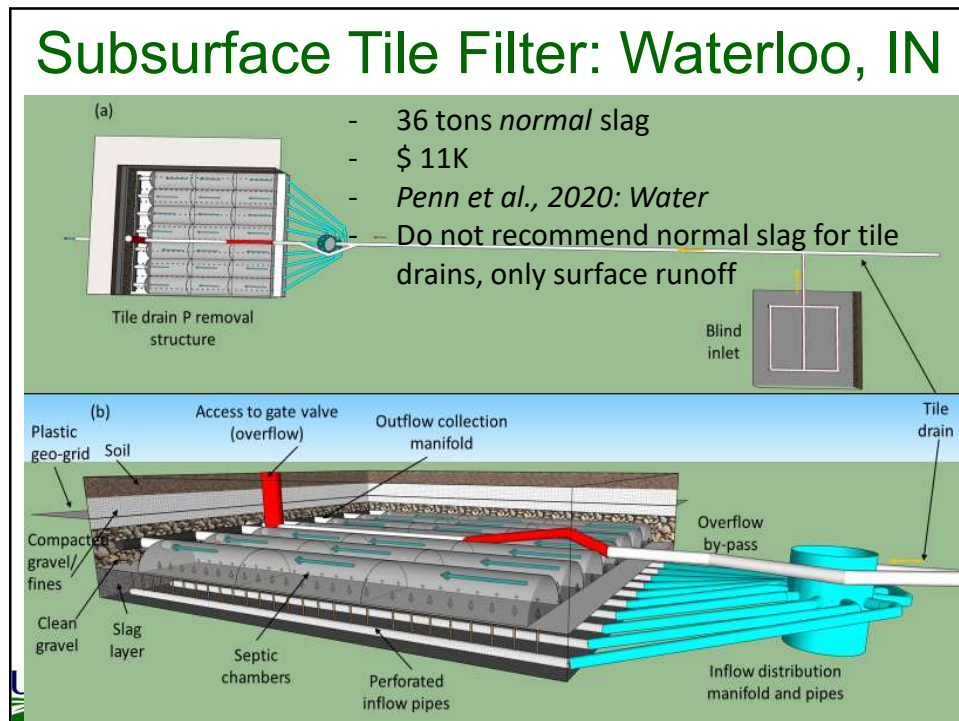
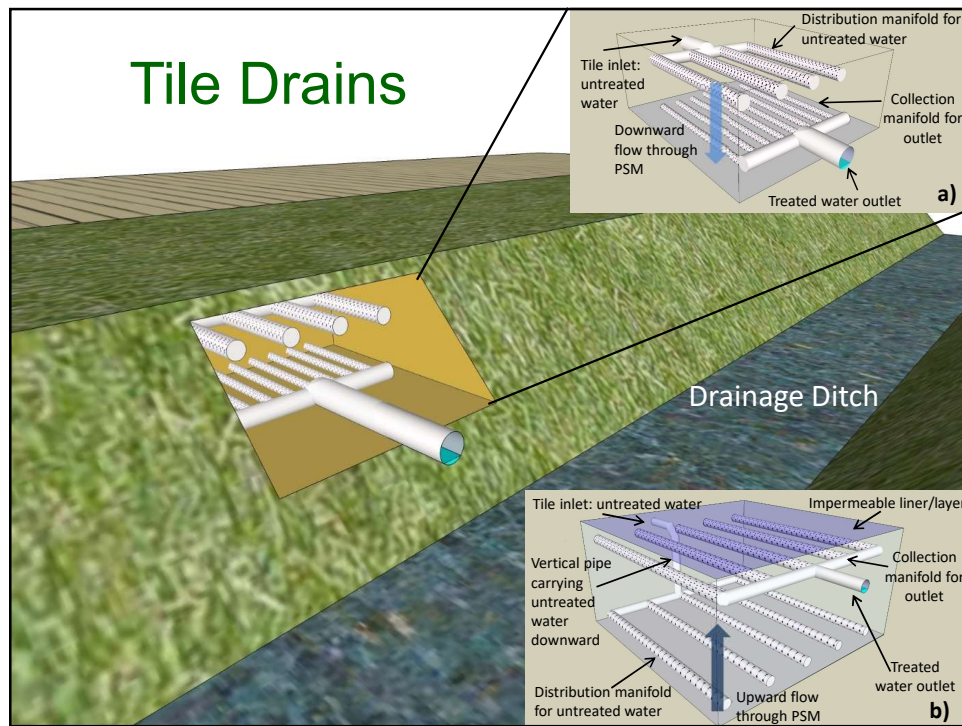
Modified bio-retention cell

- Urban blind inlet
- Same principle, but urban setting



Kandel et al. 2017; Water



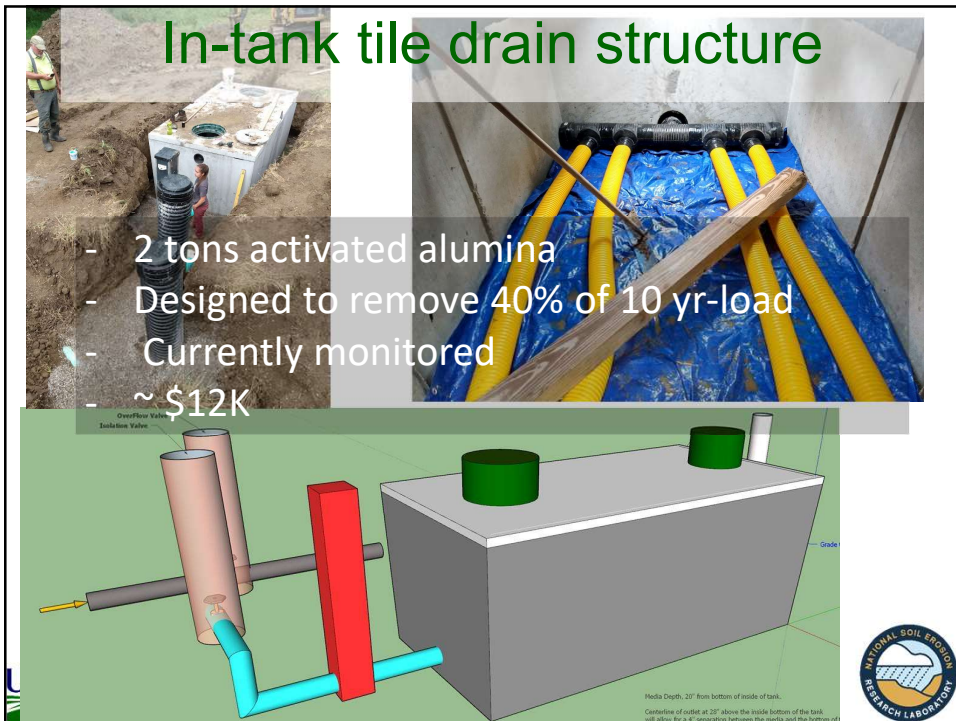


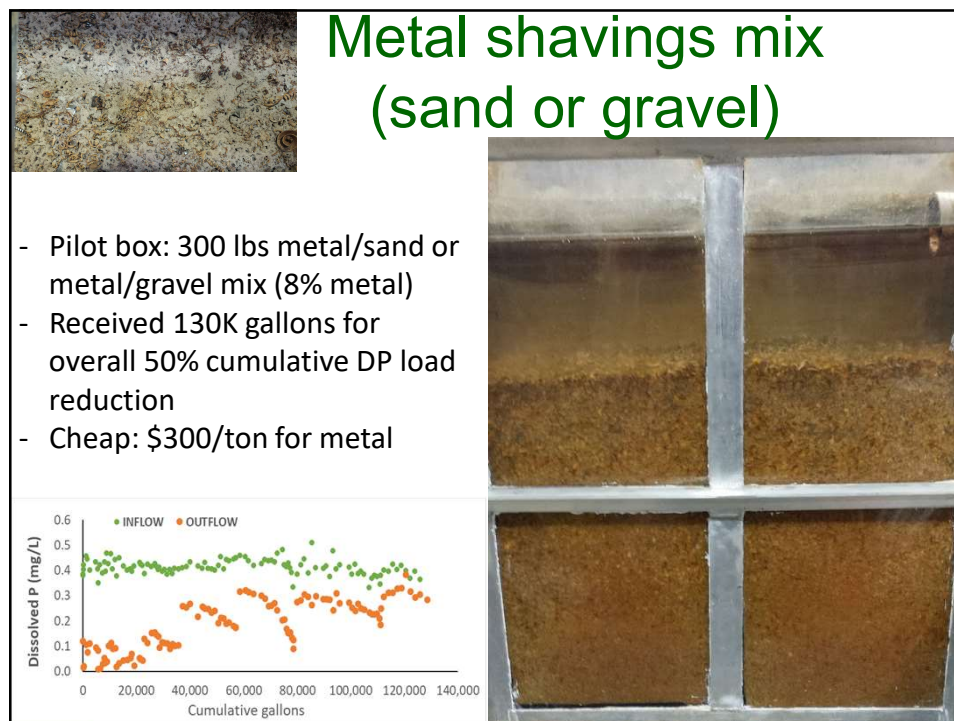
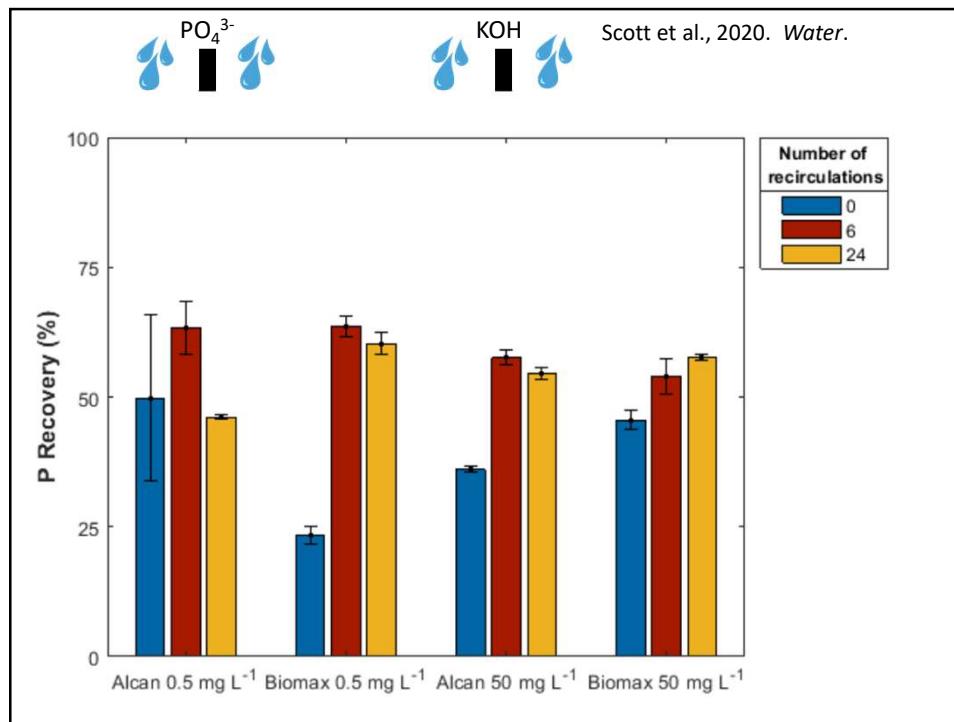
Subsurface Tile Bed Filter, NE OH



In-tank tile drain structure

- 2 tons activated alumina
- Designed to remove 40% of 10 yr-load
- Currently monitored
- ~\$12K







- Buried bed filter for tile drain: metal shavings/gravel
- Swine farm in Holland, MI
 - Top-down flow
 - Bottom drainage pipe layer shown



- Buried bed filter for tile drain
- Swine farm in Holland, MI
 - Top-down flow
 - Upper layer of inflow drainage manifold shown here
 - Covered with a tarp before burial



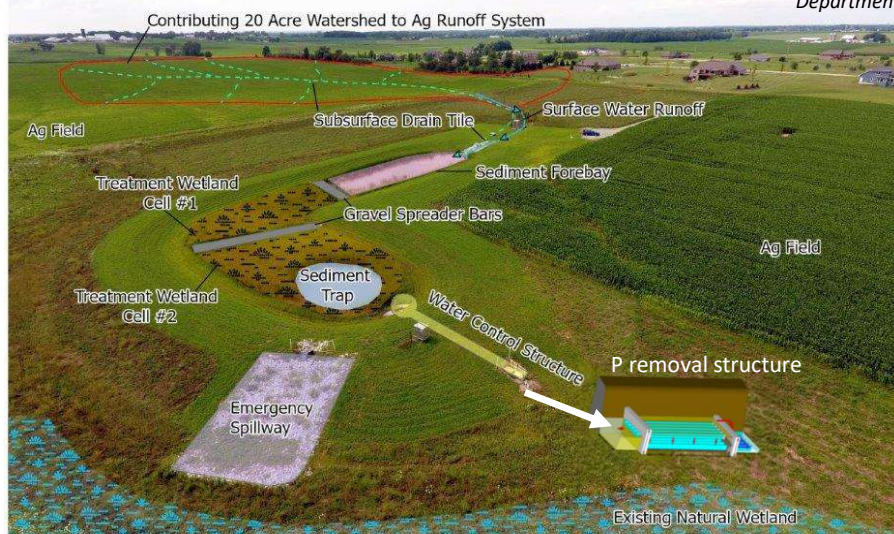


- Buried bed filter for tile drain
- Swine farm in Holland, MI
 - Completed
 - Used flow-control as bypass
 - Cost ~ \$7,000
 - Levy Co./Plant Tuff



Combine with treatment wetlands or WaSCOB

(Jeremy Freund, Outagamie County Land Conservation Department)



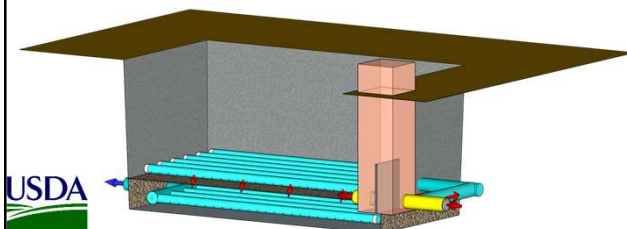
Combine with treatment wetlands or WaSCOB

- Advantage
 - Wetland drops out sediment
 - Removed particulate P
 - Prevents clogging of P removal structure
 - Provides a hydraulic buffer for surface water
 - Don't need to treat 2000 gpm if you can store it and slowly release
 - Although it still needs to be treated at a reasonable flow rate
 - Water table control structure can do this for tile drainage



Agri-drain water table control structures

- Build head to increase flow rate
- Allows soil to temporarily store water while being drained into P removal structure
 - Important for tank structures where flow rate is less
- Emergency by-pass



Economics

- Cost: 3K to 20K
 - Depends on size, site, P removal goal
- Similar cost as wastewater treatment
- Cost of P removal using rechargeable media is nearly cut in half at each regeneration.
- Metal shavings shows promise to be most economical
 - > 10K for typical structure
 - Used in MN for urban stormwater (bio- retention cells)



Do not use normal slag for treating subsurface drainage unless you plan to replace media annually

- Don't use any Ca-based PSM for subsurface drainage
- Works fine for surface water
- Works good for silage runoff



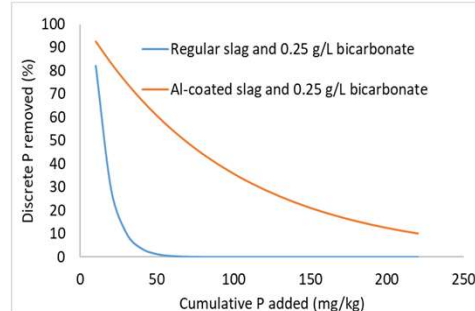
Ca-based PSMs

- NOT effective for treating tile drainage or other sources rich in bicarbonate
 - Precipitates Ca-carbonate more than Ca-phosphate if
 - Clogs structure and reduces permeability
 - Examples: brown slag, fly-ash, electric arc furnace slag



Ca-based PSMs

- Bicarbonate can reverse P removal
- Only use alkaline Ca-based PSMs to treat surface water
- P removal highly dependent on pH
- Alternatives:
 - coat alkaline Ca-based PSMs with Al
 - Brown slag



Slag must be sieved to remove
fines



USDA



Caution: true quantitative evaluation of performance requires flow rate and load measurements

Event	Concentration in	concentration out	Flow volume	% reduction	load in mg	load out mg
1	0.208333333	0.07	8000	66.4	1666.66667	560
2	0.166666667	0.09	500	46	83.3333333	45
3	0.017857143	0.01	20000	44	357.142857	200
4	0.322580645	0.34	80000	-5.4	25806.4516	27200
5	0.555555556	0.18	1000	67.6	555.555556	180
6	0.175438596	0.06	2000	65.8	350.877193	120
7	0.138888889	0.07	6000	49.6	833.333333	420
8	0.120481928	0.05	300	58.5	36.1445783	15
9	0.113636364	0.04	900	64.8	102.272727	36

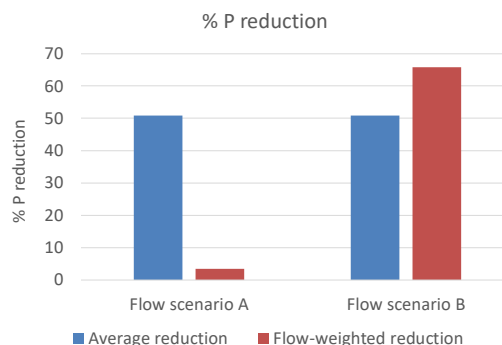


Flow-weighted concentrations:

P delivery depends on flow volume

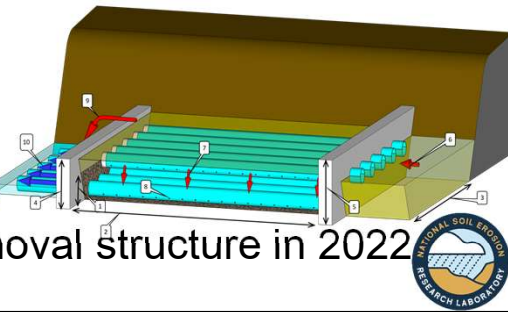
- Example: 0.5 ppm for an event that only delivers 10,000 gallons does not carry as much **weight** as 0.2 ppm at 1 million gallons
- You cannot average regular concentrations

Here, we used the exact same flow concentrations, and calculated % reduction based on average concentration and flow-weighted concentration for two different flow volume scenarios with the same concentrations



17y of structures: over 40 built

- Need PSMs with both high flow rate and P sorption capacity at low cost
- 2nd gen structures removed 25-50% of cumulative load >1 yr
- 3rd gen structures
 - Lower mass
 - More efficient
 - Some rechargeable
- Mobile demo P-removal structure in 2022



Mobile P-removal demo unit



Training Modules In-Process: 2022

Designing a Phosphorus Removal Structure Menu Script Help

United States Department of Agriculture





Designing a Phosphorus Removal Structure

Some trade names are used in this course to provide an understanding of equipment form and function. The USDA does not endorse any specific company.


nrcs.usda.gov

◀ ▶ 🔍
◀ PREV
NEXT ▶

Special issue on P removal structures in *Water*:

https://www.mdpi.com/journal/water/special_issues/phosphorus_removal#info

Journals / Water / Special Issues / Advances and Challenges in Improving Water Quality with Phosphorus Removal...



Journal Menu

- Water Home
- Aims & Scope
- Editorial Board
- Reviewer Board
- Instructions for Authors
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- Sections & Collections
- Article Processing Charge
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Special Issue "Advances and Challenges in Improving Water Quality with Phosphorus Removal Structures: Scaling Up to the Field"

- Print Special Issue Flyer
- Special Issue Editors
- Special Issue Information
- Keywords
- Published Papers
- Planned Papers

A special issue of *Water* (ISSN 2073-4441). This special issue belongs to the section "Aquatic Systems—Quality and Contamination".

Deadline for manuscript submissions: 31 May 2020

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FACTOR
2.524

